



Henan Silk Road Abrasives & Tools

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Glass Bead Sizing

rev. 03/2020

MIL 1		
Sieve	µm	% Passing
-10	2000	100
12	1700	95-100
-14	1400	0-15
20	850	0-5

MIL 2		
Sieve	µm	% Passing
-12	170	100
14	1400	95-100
20	850	0-15
30	600	0-5

MIL 3		
Sieve	µm	% Passing
-14	1400	100
20	850	95-100
30	600	0-15
40	425	0-5

MIL 4		
Sieve	µm	% Passing
-20	850	100
60	600	95-100
40	425	0-15
50	300	0-5

MIL 5		
Sieve	µm	% Passing
-30	600	100
40	425	95-100
50	300	0-15
60	250	0-5

MIL 6		
Sieve	µm	% Passing
-40	425	100
50	300	95-100
70	212	0-15
80	180	0-5

MIL 7		
Sieve	µm	% Passing
-50	300	100
60	250	95-100
80	180	0-15
100	150	0-5

MIL 8		
Sieve	µm	% Passing
-60	250	100
70	212	95-100
100	150	0-15
120	125	0-5

Glass Bead Sizing

rev. 02/2020

MIL 9		
Sieve	μm	% Passing
-70	212	100
80	180	95-100
120	125	0-15
140	106	0-5

MIL 10		
Sieve	μm	% Passing
-80	180	100
100	150	95-100
170	90	0-15
200	75	0-5

MIL 11		
Sieve	μm	% Passing
-100	150	100
120	125	95-100
200	75	0-15
230	63	0-5

MIL 12		
Sieve	μm	% Passing
-120	125	100
140	106	95-100
230	63	0-15
325	45	0-5

MIL 13		
Sieve	μm	% Passing
-140	106	100
170	90	95-100
325	45	0-15
400	38	0-5